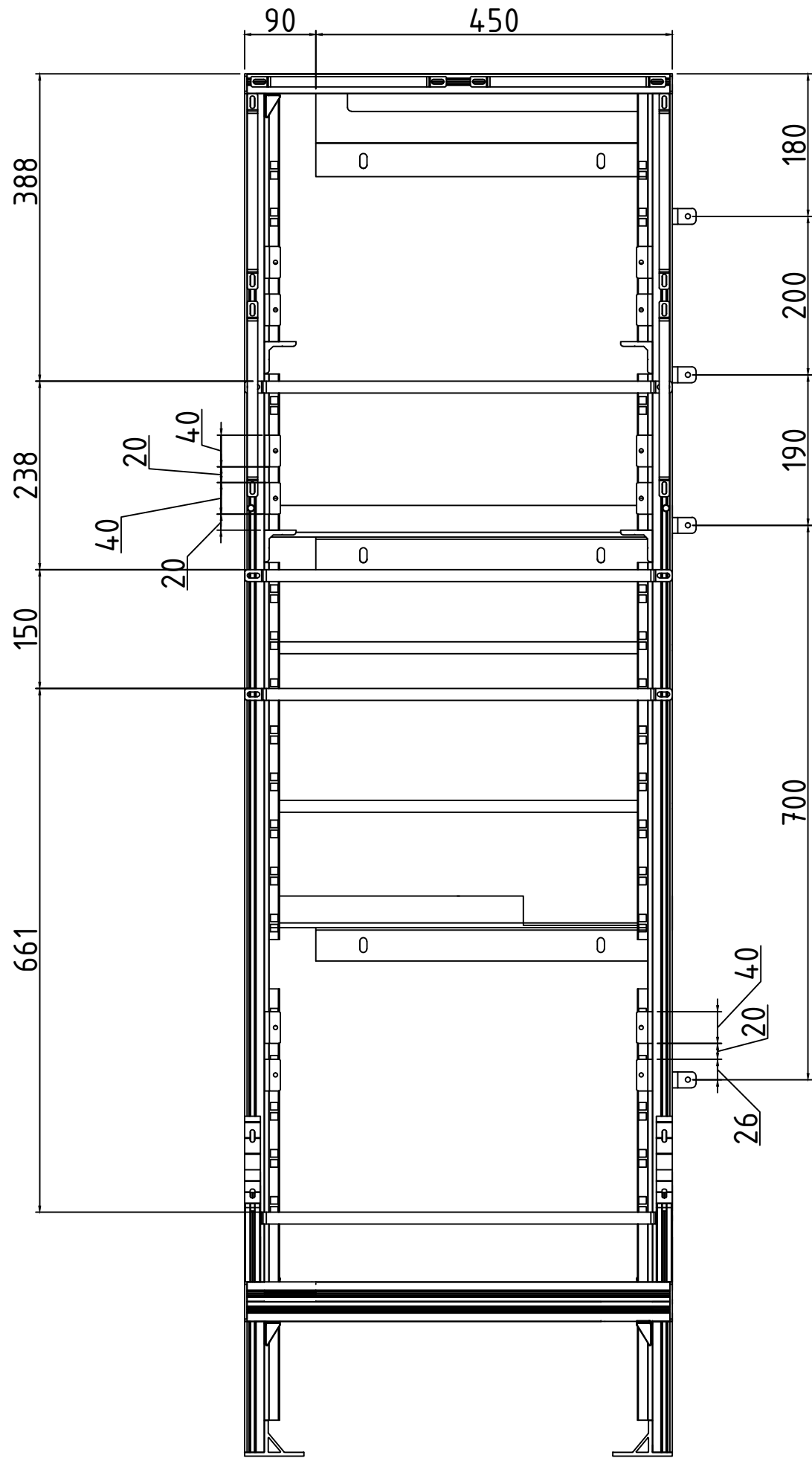
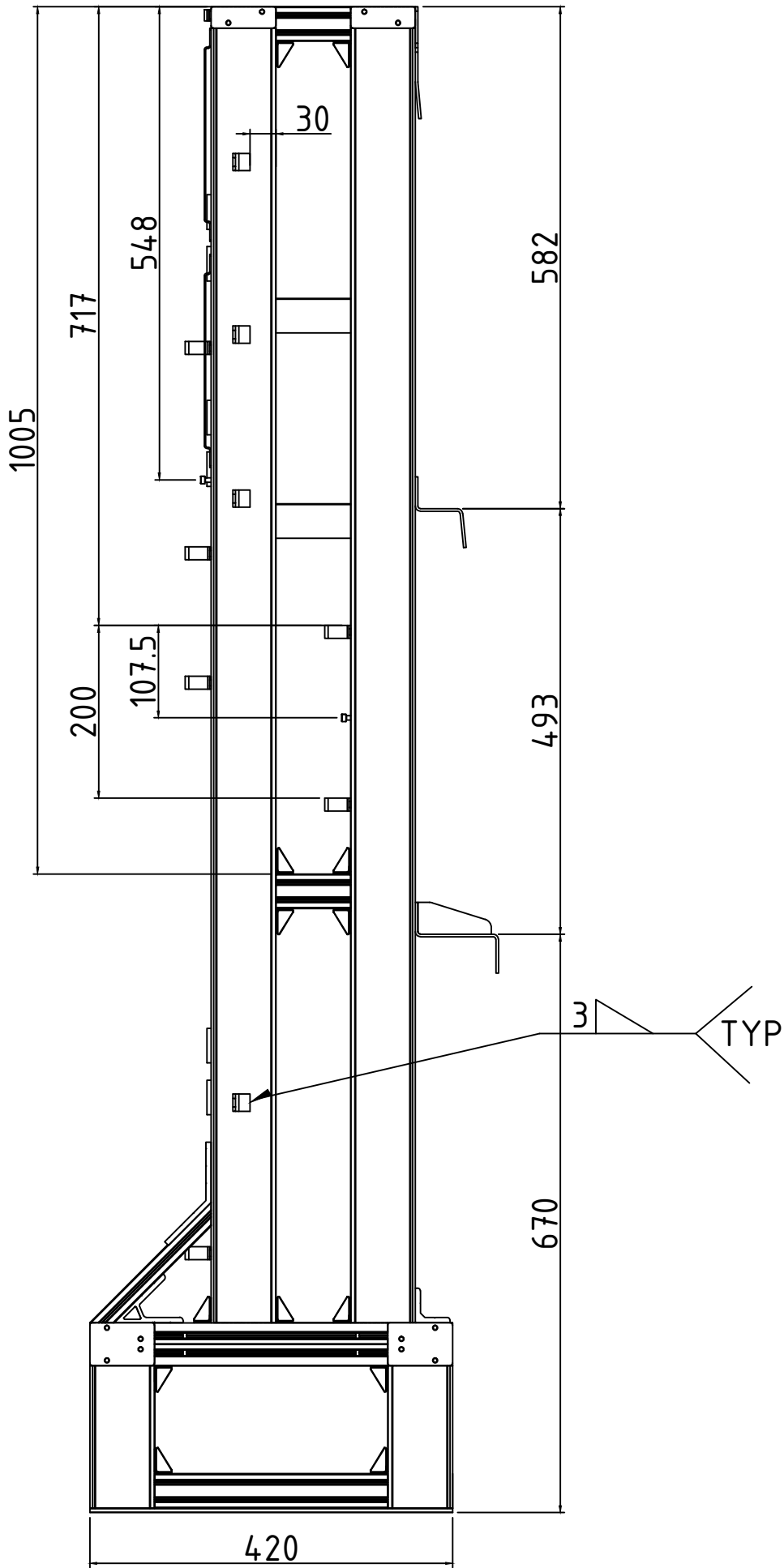
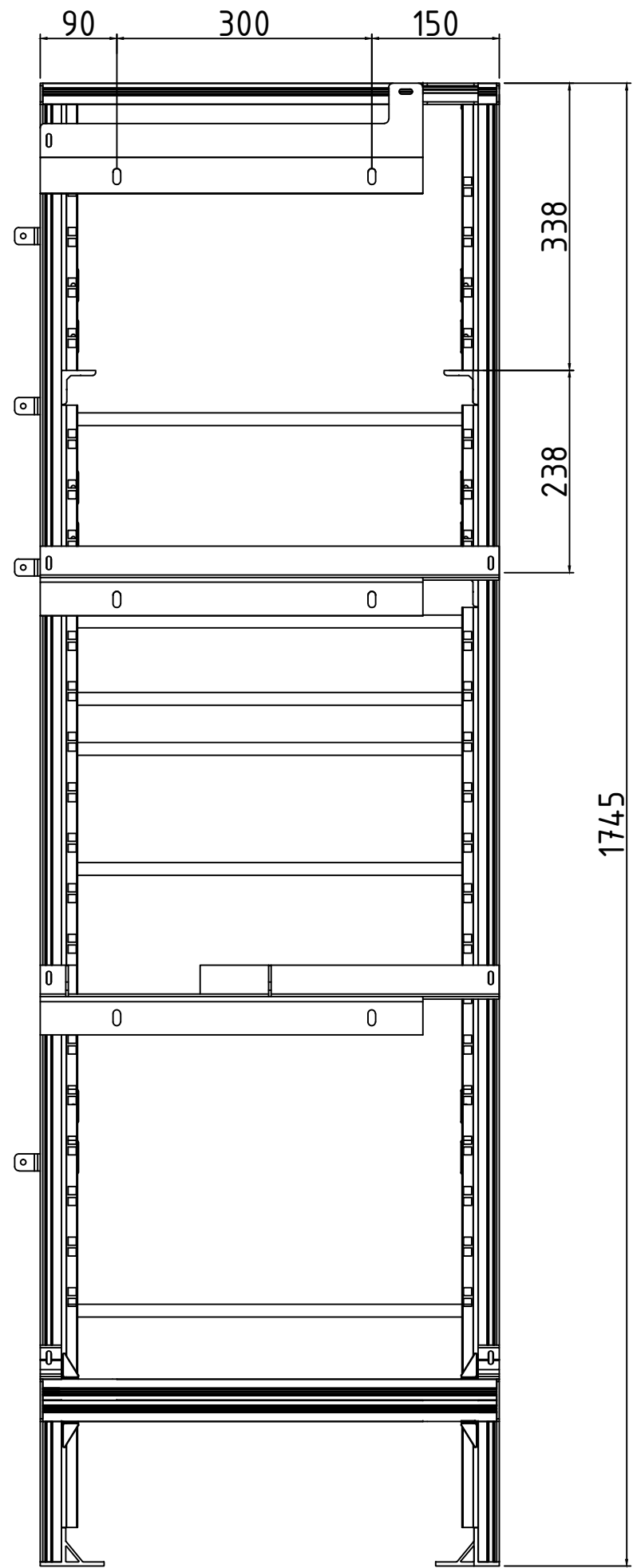
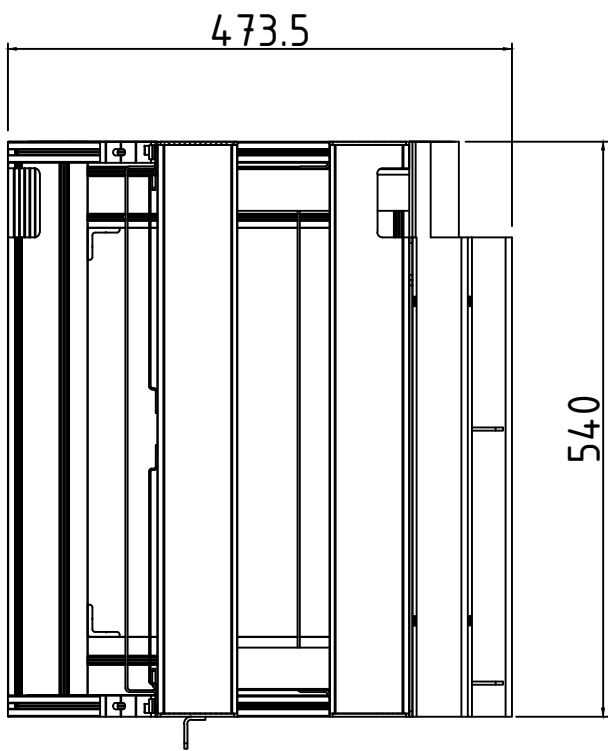




| | | | | | | | | | | | |
|--|--|-----------|-------|--------|----------|-----------|----------|--|-----------|------------|----|
| 3 | | 2 | | | | | | 1 | | | |
| MACHINING DEVIATIONS FOR LINEAR DIMENSIONS | | RANGE | 0 - 6 | 6 - 30 | 30 - 120 | 120 - 315 | 315-1000 | 1000-2000 | 2000-6000 | ABOVE 6000 | RA |
| | | TOLERANCE | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 | ~ |
| FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227 | | | | | | | | | | | |
| UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 202 (PT-I) (MEDIUM) | | | | | | | | QUALITY OF WELD JOINTS REF. RD. 230 MEDIUM | | | |
| VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 1012.C | | | | | | | | STATUS: | | | |
| WELDING SHALL BE CARRIED OUT AS PER IS. 9595-96 | | | | | | | | | | | |

UNCONTROLLED



NOTE:

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO Gr.AC15 of IS:1868.

| | | | | | | | | | | | | | | | | | | | |
|-------|--|--|--|------------------|--|-----|--|-------------|--|------------------|--|---|--|---|--|-----------------|--|-----------|--|
| | | | | | | | | | | | | | | COMPANY STD./ISO | | Wt. (Kg) | | | |
| SL.No | | QTY | | PART / STOCK No. | | | | DESCRIPTION | | | | SIZE | | | | MATERIAL | | | |
| △ | | | | | | | | | | PRODUCT | | BMRCL METRO CARS | | | | | | | |
| | | | | | | | | | | REF. DRG. NO. | | BP55002KE0 | | | | | | | |
| △ | | | | | | | | | | MATERIAL | | | | | | | | | |
| | | | | | | | | | | HEAT TREAT. | | | | | | APPD | | KCS | |
| | | | | | | | | | | SURFACE TREAT. | | | | | | REV'D | | | |
| 2 | | ITEM-36,37 ADDED ITEM-38&4 QTY 1 WAS 2 ECN No.92610114 | | VINSHU | | SNH | | KCS | | TITLE | | CHKD | | SNH | | DRWN | | KIRAN | |
| 4 | | REVISED & REDRAWN ECN No.92610057 | | 25.10.18 | | | | | | RACK,TC FRONT-RH | | SCALE | |  | | SHEET 1 OF 2 | | Wt.(Kg) | |
| ALT | | ECN NO./CHANGES | | DATE | | BY | | DRG | | APPD | |  | | BEMCL LIMITED | | DRG No. | | 926-50032 | |
| 3 | | | | 2 | | | | | | | | | | | | 1 | | A1 | |

[illegible]